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30 November 2015

No 5 Garage  
 Unit 1  
 Colville Road  
 London  
 W3 8BL

Telephone Number: 0208 993 7318

**PORSCHE 997 C4S V.R.M. VX55 VBT - INVOICE**

Job Number: 17690

Mileage Reading: 53143

Number Of Operating Hours: 1341.8 Hrs

Rev-Range 1: 3246 @ 1317.4 Hrs

Rev-Range 4: 130 @ 742.7 Hrs

Rev-Range 2: 488 @ 1317.4 Hrs

Rev-Range 5: 42 @ 742.7 Hrs

Rev-Range 3: 185 @ 742.7 Hrs

Rev-Range 6: None

To carry out the following:

**Description**

**Initial Approved Work For An Agreed Price Of £8500 + VAT**

Sub-contracted car collection.

**Engine Re-Build:**

Remove engine, strip & assess. Carry out repairs following 7 snapped bolts/damaged threads. Carry out basic cylinder head overhauls (skim, de-coke heads & valves, re-lap valves to seats). Supply & fit all new Nikasil plated aluminium alloy cylinders. Prepare for re-assembly. Re-build with all new gaskets/seals, new crank shaft oil jets, water pump, timing chain set, top chain guides, crank to intermediate chain blade guide, crank to intermediate chain horseshoe guide, 4 cam to intermediate shaft chain rails, 6 exchange re-coated pistons with new rings, crank shaft bearings (big end, main & thrust) & low temperature thermostat.

Supply & fit new coolant expansion tank & 1 coolant pipe.

Re-fit to car with new throttle body bonded mount, oil/air separator, poly-rib belt, 2 exhaust clamps, 1 exhaust bracket & spark plugs. Get running, test, & check-over.

**Additional Work:**

Supply & fit additional coolant pipe & hose.	£112.57	£30.00
Fuel. (£40 @ Pump).	£33.33	-