22/11/2021 20764

Invoice No

Invoice To	Vehicle Details
Classic Chrome	DS20 SA CAW167 0569030803 66474kms

Item	Description	Qty	Amount
	NON STARTER > MOT Standard required		
Starter Motor 1969 Starter Motor Heat Shield Exhaust Heat shield In Exhaust Heat shield Gasket Down Pipe Gasket Exhaust Manifo	With Solenoid Efi & Carb without Channel	2 4	183.50 26.00 44.50 46.75 6.20 12.40
exhaust manifold DX Exhaust Downpipe Exhaust Flexi Exhaust Fitting Kit Front Exhaust Fitting Kit Rear Exhaust Main Silencer Exhaust Rear Pipes Exhaust Rear Silencer	65->		366.00 79.60 37.50 31.20 42.00 180.90 99.00 60.00
Battery Battery Cage Battery Cage Hook Tyres 185 Retro Tubes 185 Tyre Disposal Charge Brake Discs Late	Bosch S4 069 / 072	2 5 5 5	97.00 51.00 22.40 432.50 69.75 10.75 86.90
Brake Pads Park Oil Oil Filter Oil Filter Gasket Oil filter O rings Sump Washer Rocker Breather 65>	20w50 High Zinc 1L	5	43.10 29.25 12.30 4.05 10.20 0.90 18.50
Rocker Gasket Late Rocker Gasket Doughn Spark Plug NGK Oil Gearbox/Diff Antifreeze Coolant Pipe SS	1 litre EP80/90 100% Lower Stainless 3 hole	4 4 1.5 2	14.30 4.80 15.60 6.38 24.00 47.00
LHM Total LHM	1 Litre	5 7	56.25 49.00

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Item	Description	Qty	Amount
Closing Panel O/S/F Undertray 66>	Under gearbox		48.00 79.00
Brake Duct 65> Wiring	Aluminium ducting Wire, terminals, 2 x loom tape	2	84.00 12.50
Gaiter Inner Ball Joint Rubber Track Rod Rubber Ball Joints	Triax side	2	25.90 12.50 6.65 96.00
Gear Selector Rod Bus Gear Rod Link Bush	Bush & Rubber Set Nylon block	2	17.60 17.20
Fuel Pipe Fuel Filter	e10 safe Large	2	34.15 4.25
Hose Clips Fuel Tank Refurbished Fuel Tank Filler Hose	Pump/carb/tank Mechanically cleaned, sealed & pressure tested	6	11.40 246.00 16.50
Ligarex Strap Sundries Washer Pump	Including buckle Fixings, M5, M7 nuts washers bolts etc Black	2	13.00 14.00 16.50
Wiper Blades Labour	Replace starter motor		11.95 3,187.50
	Check & replace manifold Replace broken studs Fit new gaskets & heatshields		
	Replace complete exhaust system, 2>1 down pipe, new gaskets & studs, flexi pipe, main silencer, rear pipes & back box Remove & refit exhaust hangers as fitted upside down Fit correct rear exhaust hangers		
	Replace spark plugs Run fresh fuel from aux source Clean & adjust distributor, clean points & set dwell Clean rotor & check leads Coax motor into life		
	Secure battery tray Replace battery Fit battery cage		

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Item	Description	Qty	Amount
	Reinstate earth cable & engine hook as standard Investigate wiring Loom taped up to prevent disconnection of front wings, un pick & return to standard Wiring fault bypassed with extra wires, investigate & secure Starter switch bypassed & fitted with a dash switch Headlights wired incorrectly, rectify Check charging		
	Remove front wings Extra brackets welded to chassis to keep wings down, wedges of wood and brackets had to be cut off to remove wings Tidy up & underseal where brackets were		
	Remove radiator & flush (mounting plates missing) Replace metal coolant pipe (rotted) Clean up pump housing for top pipe (corroded) Test thermostat whilst out No flow through heater matrix from head, remove matrix & flush through		
	Remove steering rack **misalignment** Remove handbrake calipers & check Remove main calipers & check Steam clean engine & gearbox Replace brake discs Check runout on new discs & rotate as required until within tolerance Refit handbrake calipers with new pads Refit main calipers Pressurise brakes to align calipers & torque up Drain & replace gearbox oil while exposed		
	Replace top ball joint O/S Replace ball joint boot O/S Replace track rod boot O/S Replace N/S driveshaft gaiter Replace ball joint boot N/S		

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Item	Description	Qty	Amount
	Replace track rod boot N/S Check & tighten gear linkage Re-bush link rod Re-bush transverse gear link Check & replace gearbox oil** rusty water present**		
	Check & replace fuel pipe in engine bay for R9 Fit fuel filter Relocate fuel line as dragging on driveshaft Check carb, remove top to check float, full of rusty gunk Clean out and flush through jets Replace rotten gasket Replace accelerator rod support Check air bypass, completely blocked, strip & clean Check fuel in tank, remove rear seats & panel Remove sender unit to examine tank Drain & remove tank **Fuel filler not properly connected** Clean up tank floor & underseal Replace tank, replace fuel line connections Replace fuel tank filler pipe connection		
	Drain cooling system Top up with antifreeze Set idle & tune carb		
	Hydraulic system filled with wrong fluid Drain & purge hydraulic system Clean reservoir Clean filter Fill with LHM to flush system, drain rear brakes, rear suspension, front brakes & front suspension Check sphere pressures whilst removed Drain reservoir & clean filter again Fill with Total LHM Secure O/S/F return gaiter Secure O/S/R return gaiter Purge & test system		

Total

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Item	Description	Qty	Amount
Fuel	Service work including Oil & filter change Clean out oil strainer & replace 'O' rings Check & adjust valves Clean out inside, rocker cover & replace gaskets Replace rocker breather Grease suspension & steering Replace tyres, Balance wheels, 2 wheels slightly warped Touch up rims, (white wheels previously painted over wheel weights) Leave damaged rim as spare Replace wiper blades Check & replace washer pump (seized) Check tracking & realign steering wheel Check & adjust suspension height (front sitting 60mm high) Test drive & recheck Drain & replace gearbox oil again. **NOTES** Recommend replacing LHM after 1K to make sure wrong fluid is eradicated The steering column is slightly bent Distributor worn, cleaned up the points, rotor & cap but recommend 123 ignition with a new coil HT leads are incorrect but working The top end of the engine is fairly worn out, some of the rockers have quite a bit of lateral movement The driver side interior fan isn't working, un-seized but it needs stripping as the brushes are likely stuck too O/S driveshaft has a little play Headlights do not match		30.00

Total

£6,306.08

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